

# LL7420D

Linear Low Density Polyethylene Resin

**Special Characteristics** : InnoPlus LL7420D resin is a linear low density polyethylene with butene comonomers, with high content of slip and antiblock. This grade offers an outstanding excellent draw down in blown film processing. Films extruded from InnoPlus LL7420D have high tensile strength, gloss and good toughness properties. It can be used for blending with other polyethylene types, such as HDPE and LDPE.

**Typical Applications** : InnoPlus LL7420D is recommended for producing the liners, industrial bags, refuse sacks and garbage bags.

**Typical Properties** :

Properties	InnoPlus LL7420D	Unit	Test Method
<i>Physical Properties</i>			
Melt Index (190 °C, 2.16 kg)	2.0	g/10 min	ASTM D1238
Density	0.921 <sup>®</sup>	g/cm <sup>3</sup>	ASTM D792
Melting Point	121	°C	ASTM D3418
Vicat Softening Point	97	°C	ASTM D1525
<i>Film Properties*</i>			
Tensile Strength at Break (MD/TD)	31 / 23	MPa	ASTM D882
Elongation at Break (MD/TD)	600 / 800	%	ASTM D882
Tensile Modulus, 1% Secant (MD/TD)	195 / 250	MPa	ASTM D882
Dart Impact Strength	85	g	ASTM D1709
Tear Strength (MD/TD)	100 / 300	g	ASTM D1922
Haze	20	%	ASTM D1003
Gloss (45°)	50	-	ASTM D2457
* film properties obtained from 25 microns film which was blown film extruded at blow up ratio 2			

## Processing Condition :

The recommended temperature setting is in the range of 160 - 180 °C for extruder and 170 - 190 °C for die zone.

Note : Properties reported here are typical values of the product, not to be considered as specifications.

PTT Global Chemical makes no representations as to the accuracy or completeness of the information contained herein.